

## MANUAL USE

Our dual zone unit AHB380V3 offers a new option: **SMS Alarm module.**

It allows you to be informed about your curing process.

Also, the operator can communicate with the Hot Bonder to check the status of the cure.

### The set-up:

1. Purchase a local SIM card and enter it in a mobile
2. Go to SIM parameter of the mobile
3. Change the initial PIN code by 1234
4. Then put the SIM card into the SMS module

### How to use:

1. Plug the SMS module before to switch on the bonder
2. Go to Menu, Login, User: 2 (mini level), Password: 2
3. Go to Cure, New Cure
4. Follow the procedure on page 2: 3 clicks only
5. Do a SMS test before to close the SMS setting screen to check if the SMS module is running properly

### To communicate with the hot bonder:

1. Send a SMS from your mobile to SMS module number
2. Message to send is: \$HB+QUID=0000
3. You will get automatically the status on the cure



**SMS Module**



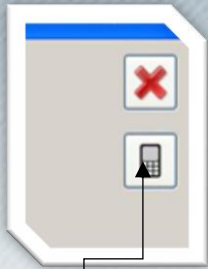
**NB:** SMS module number is dedicated to only 1 Hot Bonder.

Page 1/2

**SMS ALARM**

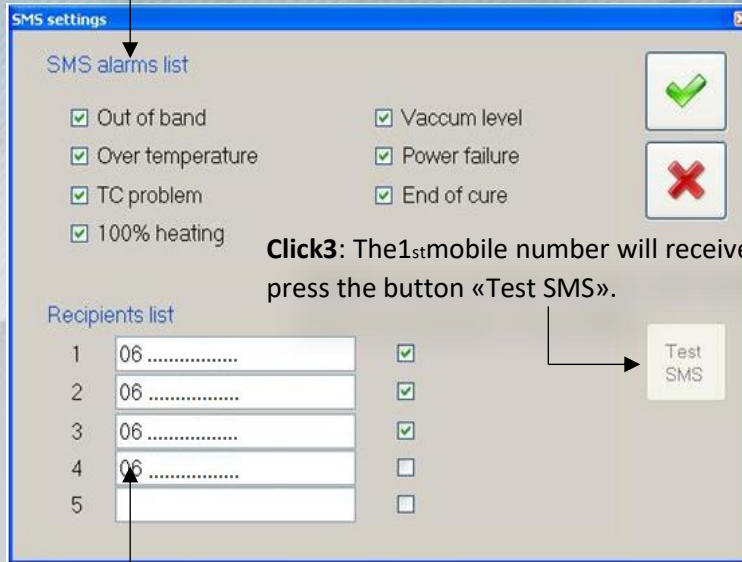
**A11OP380DSMS**

**SMS PROCEDURE:**



**Click1:** Press the logo to select the SMS Option, before starting the cure.

**Click 4 :** Sélectionnez les types d'alarmes.



**Click3:** The 1st mobile number will receive message when you press the button «Test SMS».

**Click2:** Implement mobile numbers.

SMS ALARM	
<b>Choice of events:</b>	
- Out of band	Yes
- Over temperature	Yes
- TC problem	Yes
- 100% heating	Yes
- Vacuum level	Yes
- Power failure	Yes
- End of cure	Yes
<b>Phone number alerted</b>	1 to 5
<b>SMS Test</b>	Yes
<b>Check the data curing on process</b>	Yes by sending SMS
<b>Alert</b>	SMS and audible alarm
<b>Type of issue mentioned in the SMS</b>	Yes

ACCESSORIES	
<b>SMS Box</b>	1
<b>Data Cable</b>	1
<b>Main Power Cable</b>	1
<b>SIM Card</b>	Not included

