

## **HOT BONDER**

## AHB380D V3

# **DUAL ZONE**

This dual zone unit is able to operate as two independent single zone units.

It is ideal for complex repairs with different materials and sections.

It allows to repair important zones and can use up to 10 TCs per zone.

#### 🔰 IDEAL FOR

- ✓ Universal Repairs
- ✓ 20 TCs

#### ADVANTAGES

- ✓ Easy Mode
- ✓ Data acquisition
- ✓ Unlimited programs
- ✓ Quiet Venturi
- ✓ 3 types of report
- ✓ Dual Circuit breaker

#### MAIN FEATURES

- ✓ Weight: 12 kg
- ✓ 8.4" TFT touch screen
- ✓ 20 TC baseplates
- ✓ 2 USB ports

### OPTIONS

- ✓ Accessory case : 3 levels
- ✓ SMS Alarm
- ✓ Remote screen on touch tablet
- Replace Venturi system by one or two vacuum pump
- ✓ Calibration software
- Composite repair training





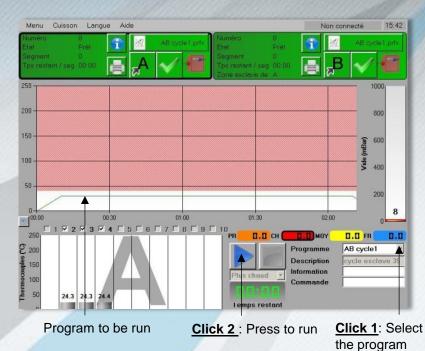
### HOT BONDER

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### EASY MODE

A user without training can run a cure in 2 clicks.

You do not need to be logged in.



### **SPECIFICATIONS & FEATURES :**

	PHYSICAL PROPERTIES					
Weight	12 Kg					
Size	525 x 440 x 210 mm					
Display Type	200mm Full color, Hight brightness 8,4" TFT Touch screer					
Input power	100 to 240 VAC self sensing					
Input amperage	16 Amp/zone					
Circuit Breaker	16 Amp/zone					
GFCI	30 mAmp					
Vacuum	Venturi					
Vacuum level	900 mbar (26,5 in Hg)					
Vacuum measurement	Yes					
Thermocouples type	J or K					
Thermocouples per zone	10					
Heating systems	Heater mat, IR Lamp, Hot gun					
USB Port	2 ports (memory stick and external devices)					
Printer Matrix printer with paper 57mm width						



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among the list



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SOFTWARE PROPERTIES					
Multi languages	Yes				
Units of measure	F°/C° mbar/bar/mmHg/inHg/PSI				
Password protection	3 levels				
Number of ramp / dwell	8/7				
Modify a program in process	Yes				
Parameters recorded	Set point, All thermocouples temperature, vacuum, events and alarms				
Frequency recording	Every 2 seconds				
Deselection of thermocouples during the cure	Yes				
Control mode	Hottest, Average, Coldest or TC 1 to 10				
Power failure recovery	Yes with printed notification				
Alarm	Color visual and audible designation of all alarm states				
Programmable without a personal computer	Yes				
Number of storable cure programs	Unlimited				
Number of stored cured data	Unlimited				
Tracking chart values	Yes, during and after the cure				
Data Acquisition (DAQ)	Yes				

REPORT					
Print out	Yes				
Print interval	1 to 10 000 seconds				
Number of print out stored cure data	Unlimited				
Report type	CSV, PDF and print out at once				
Report content	Show all information about the cure for traceability, including alarms and events logs on PDF format.				

ALARM						
Thermocouples breaks Yes						
High and low deviation process	Yes					
Over Temperature	Yes (possibility: TC10 as OT trip)					
Low vacuum	Yes					
Power failure	Yes					





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SMS ALARM				
Choice of events :				
<ul> <li>Out of band</li> <li>Over</li> </ul>	Yes			
temperature	Yes			
- TC problem	Yes			
-	Yes			
- 100% heating	Yes			
- Vacuum level	Yes			
- Power failure End of cure	Yes			
Phone number alerted	1 to 5			
SMS Test	Yes			
Check the data curing on process	Yes by sending SMS SMS and audible alarm			
Alert				
Type of issue mentioned in the SMS	Yes			



ACCESSORIES							
SMS Box 1							
Data Cable	1						
Main Power Cable	1						
SIM Card Not included							

SMS Module

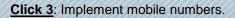
### PHOTOS & PICTURES OPTION SMS :



<u>Click 1</u>: Press the logo to select the SMS option, before starting the cure.

#### Click 2: Select the types of alarm

S setting	<b>5</b>		
SMS	alarms list		
	Out of band	Vaccum level	
	Over temperature	Power failure	
	TC problem	End of cure	×
	100% heating		
	100% heating ients list 06		Test
Recip	ients list		Test SMS
Recip 1	ients list 06		
Recip 1 2	ients list 06		







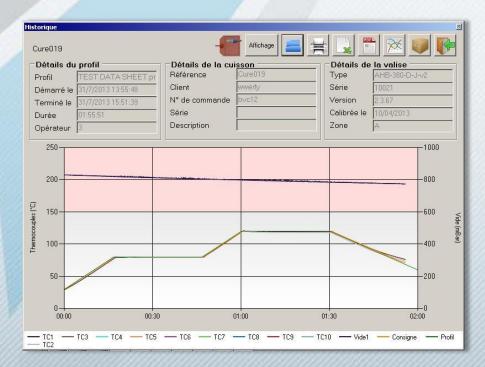
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## **AHB380D V3**

### **SCREENSHOTS:**



#### Control your curing operation



#### Analyze in details your cure





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#### Three different print out of cure results:





1. PDF Format

#### 2. CSV Format

Cure report	Cure019									
Operator	3									
Zone	A									
Profil	TEST DATA	SHEET.pr								
Start	31/07/201	3 13:55								
Time	01:55:51									
Client	wwerty									
Order	bvc12									
Description										
Serie										
Time elapsed	Hottest	Average	Coldest	Set Point	Heat %	Amp	Vacuum (mBar)	TC1 (C)	TC2 (C)	TC3 (C)
0	29.6	29.6	29.6	29.7	0	0.1	830	29.6	29.6	29.6
2	29.7	29.7	29.7	29.9	1	0	830	29.7	29.7	29.7
5	29.7	29.67	29.6	30.0	3	0	829	29.6	29.7	29.7
7	29.8	29.73	29.7	30.1	3	0	830	29.7	29.8	29.7
9	29.8	29.67	29.6	30.2	4	0	830	29.6	29.8	29.6
12	29.9	29.7	29.6	30.3	5	0	828	29.6	29.9	29.6
14	30.1	29.9	29.8	30.5	4	0	829	29.8	30.1	29.8
16	30.1	29.87	29.7	30.6	4	0	829	29.7	30.1	29.8
19	30.2	29.97	29.8	30.7	5	0	830	29.8	30.2	29.9
21	30.3	30.03	29.9	30.8	5	0	829	29.9	30.3	29.9
23	30.4	30.13	30	30.9	6	0	829	30	30.4	30
26	30.5	30.27	30.1	31.0	5	0.1	829	30.2	30.5	30.1
28	30.6	30.27	30.1	31.2	6	0.1	830	30.1	30.6	30.1

#### 3. Paper Ticket Format



